



NOTES:
 - HEAT TREATMENT FOR Rp0.2=1000MPa
 - REMOVE ALL BURRS AND SHARP EDGES.

		X5CrNiCuNb16-4 (F16Ph)	HARDENING AND ANNEALING	0.07
DESCRIPTION / REMARKS	MATERIAL	TREATMENT	W.(Kg)	
0mm	50			
SCALE: 2/1				
ID31 NASS HEXAPOD ACTUATOR ACTUATOR END				
EUROPEAN SYNCHROTRON RADIATION FACILITY CS 40220 - 38043 Grenoble Cedex 9 TEL. 04-76-88-20-00 WWW.ESRF.FR			ASSY. 12.60.0008 12.60.0009	

VALID FOR MANUFACTURING
07 Dec 20

MOD	DATE	DRND.	APPD.	DESCRIPTION
B	07 Dec 20		J. BONNEFOY	TOLERANCE MODIFICATION 0.25 [-0; + 0.02]
A	23 Nov 20	D.COULON	J. BONNEFOY	ADDING TOLERANCE Ø20g6 + CONCENTRICITY Ø0.03