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MECHANICAL ENGINEERING DESIGN
OF SYNCHROTRON RADIATION
EQUIPMENT AND INSTRUMENTATION



CITÉ
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UNIVERSITAIRE PARIS

25-29 JUNE

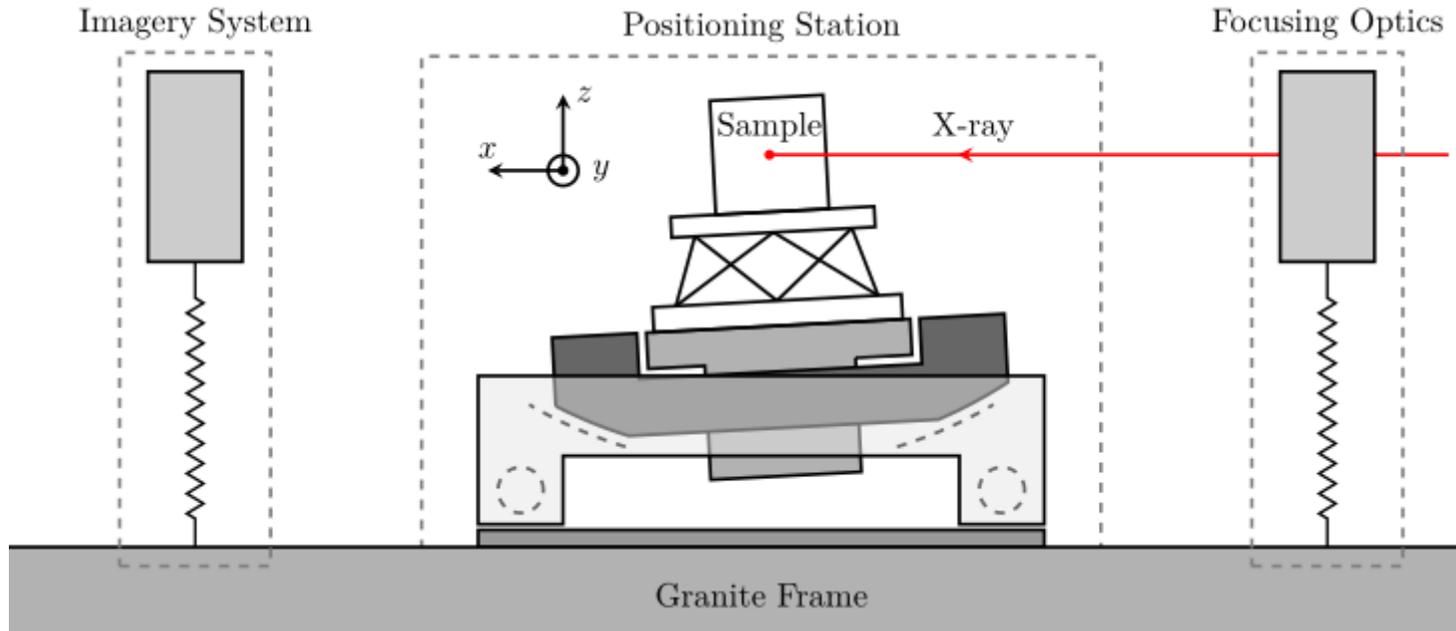


SAMPLE STABILIZATION FOR TOMOGRAPHY EXPERIMENTS IN PRESENCE OF LARGE PLANT UNCERTAINTY

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INTRODUCTION – ID31 END STATION



Scientist in Charge
Veijo Honkimäki

Goal
Complex Trajectories
 $\approx 10\text{nm}$ - Translations
 $\approx 2\mu\text{rad}$ - Rotations
Long time stability

Hard X-rays:
21 – 150keV
Beam size:
down to 200nm using nano
focusing optics

Many experiments:
X-ray diffraction
tomography, reflectivity,
Truncation Rod, etc.

Many applications:
Materials science,
chemistry, physics, etc.

SAMPLE STABILIZATION FOR TOMOGRAPHY EXPERIMENTS

1. ID31 Positioning End Station
2. Multibody Model of the End Station
3. Nano Active Stabilization System (NASS)

I. TRANSLATION STAGE

$$-5\text{mm} < T_y < 5\text{mm}$$

Raster scans

Brushless
Linear Motor

Linear encoder

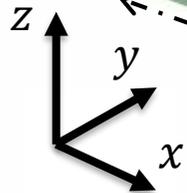
X-ray

$\approx 80\text{cm}$

$\approx 1\text{m}$

$\approx 1\text{m}$

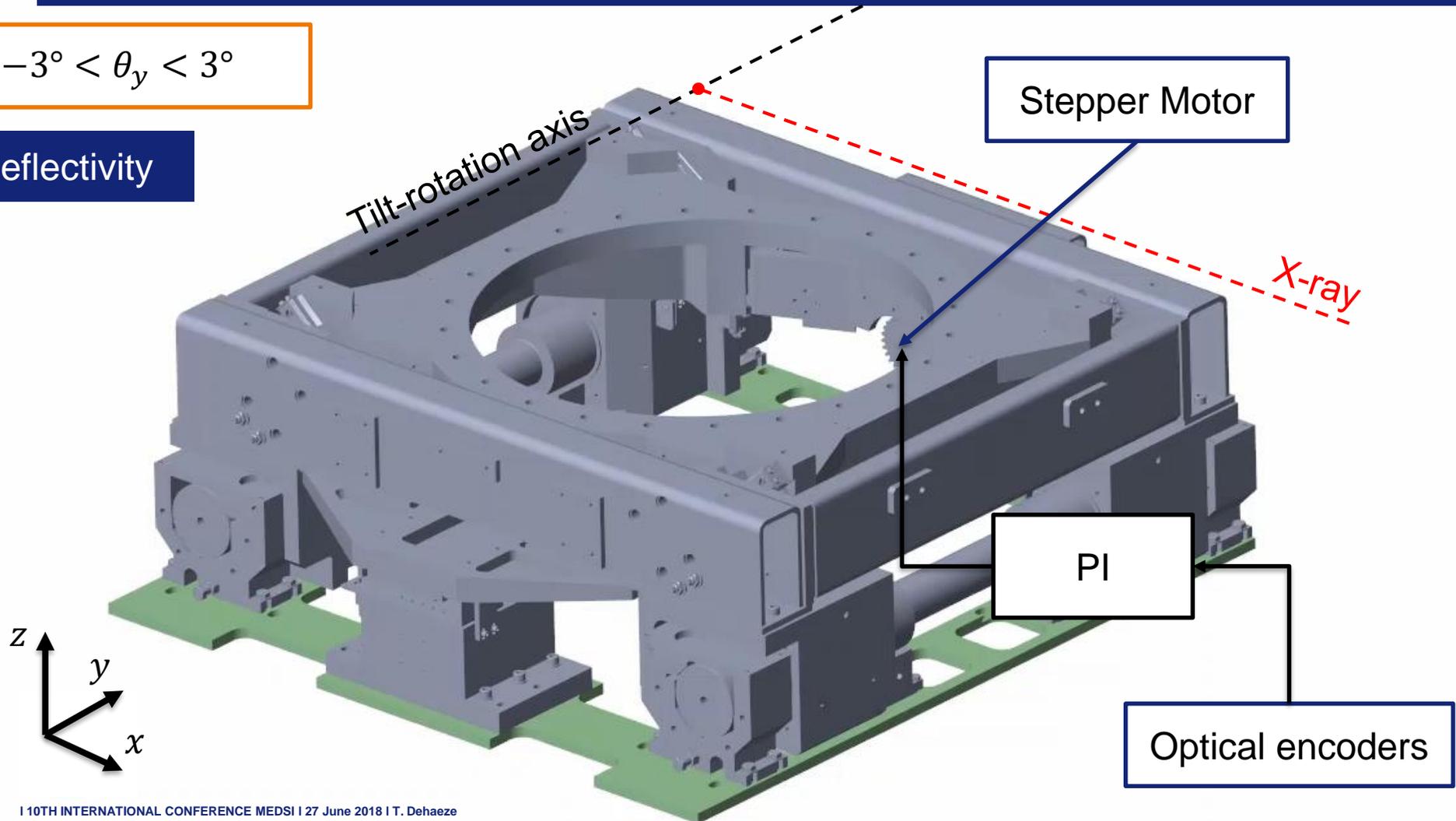
PID



I. TILT STAGE

$$-3^\circ < \theta_y < 3^\circ$$

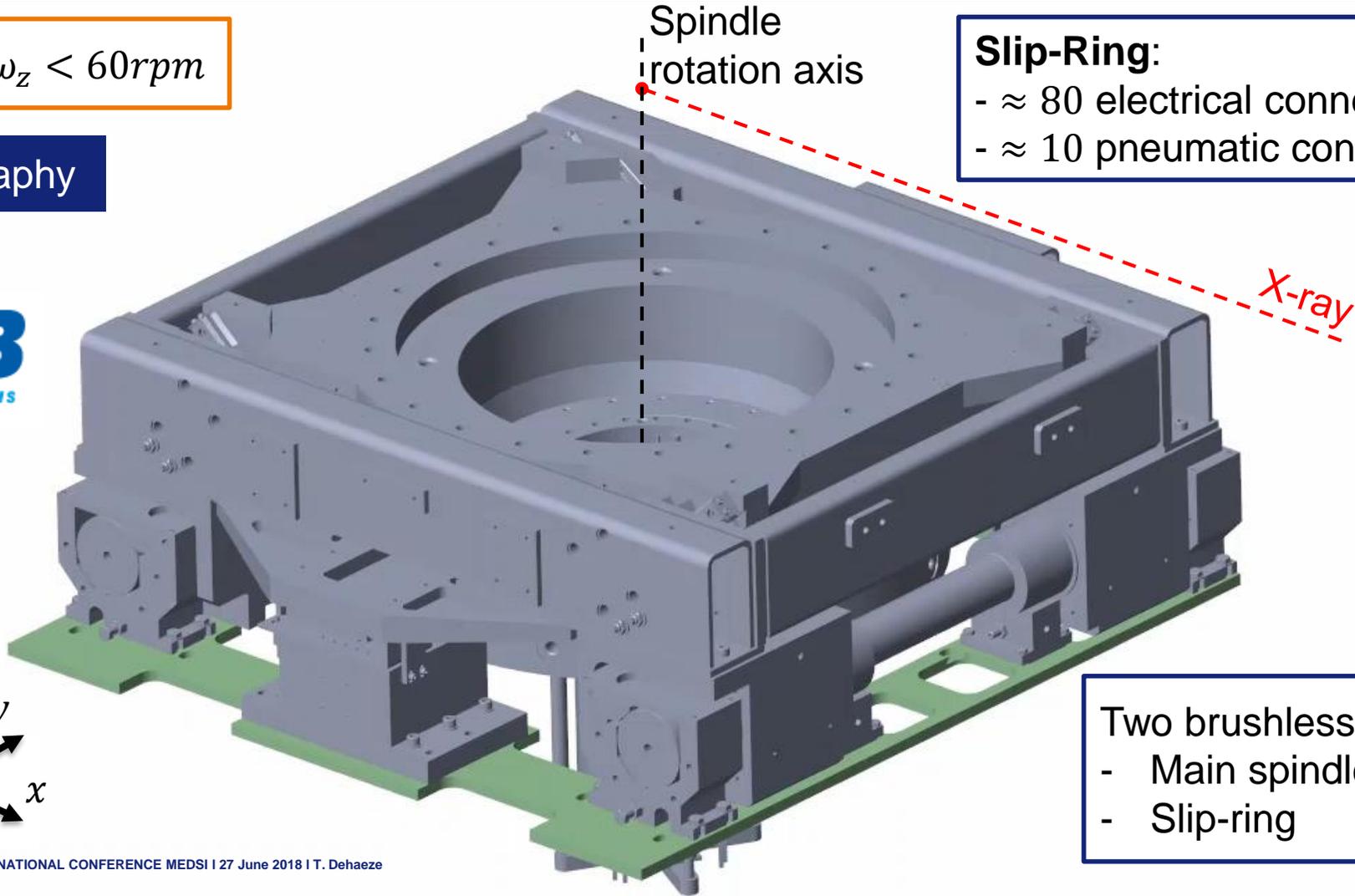
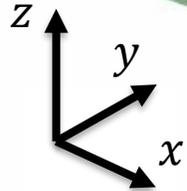
Reflectivity



I. AIR BEARING SPINDLE AND SLIP-RING

$$1rpm < \omega_z < 60rpm$$

Tomography



Slip-Ring:

- ≈ 80 electrical connections
- ≈ 10 pneumatic connections

Two brushless motors:

- Main spindle
- Slip-ring

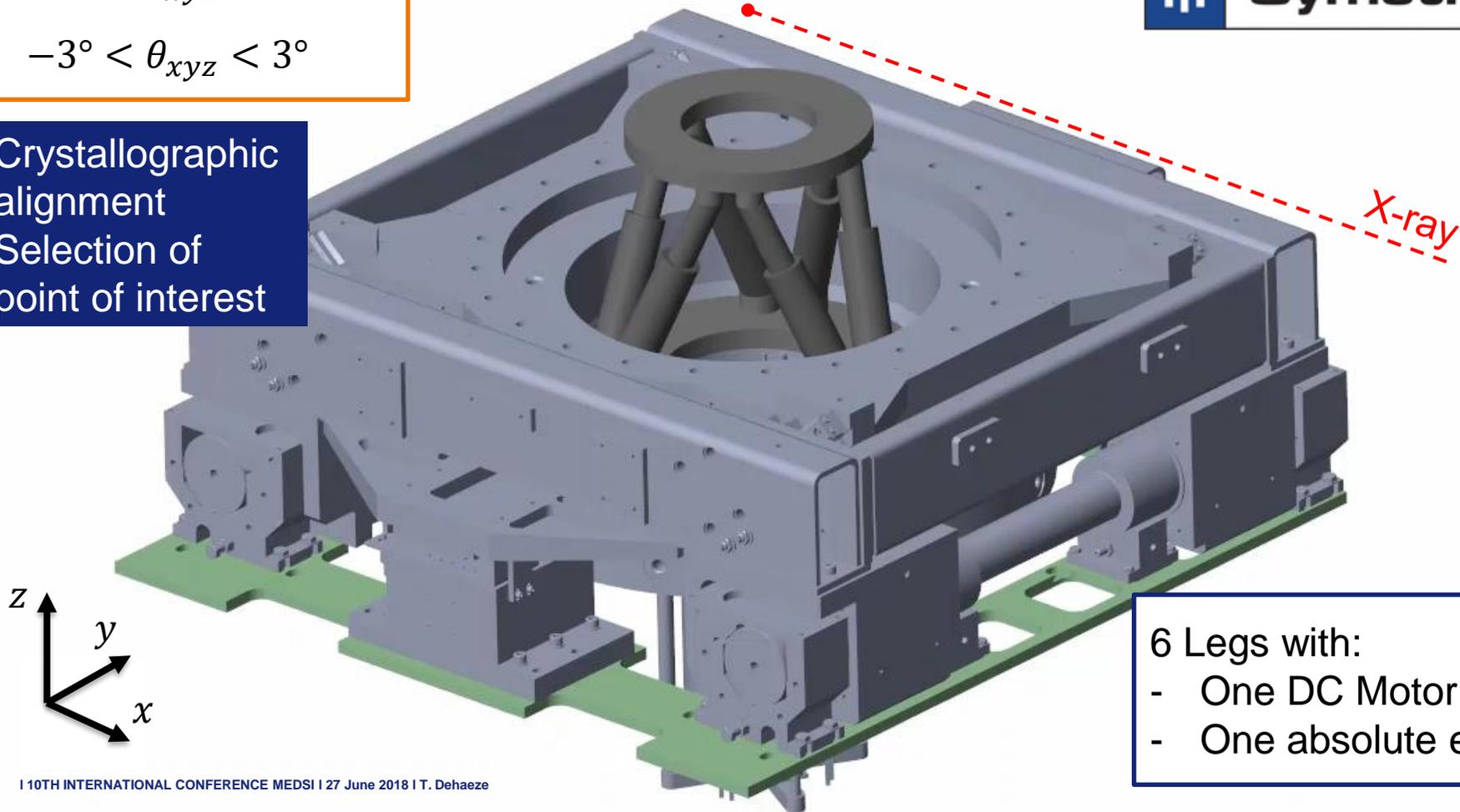
I. LONG STROKE HEXAPOD

$$-10\text{mm} < T_{xyz} < 10\text{mm}$$

$$-3^\circ < \theta_{xyz} < 3^\circ$$



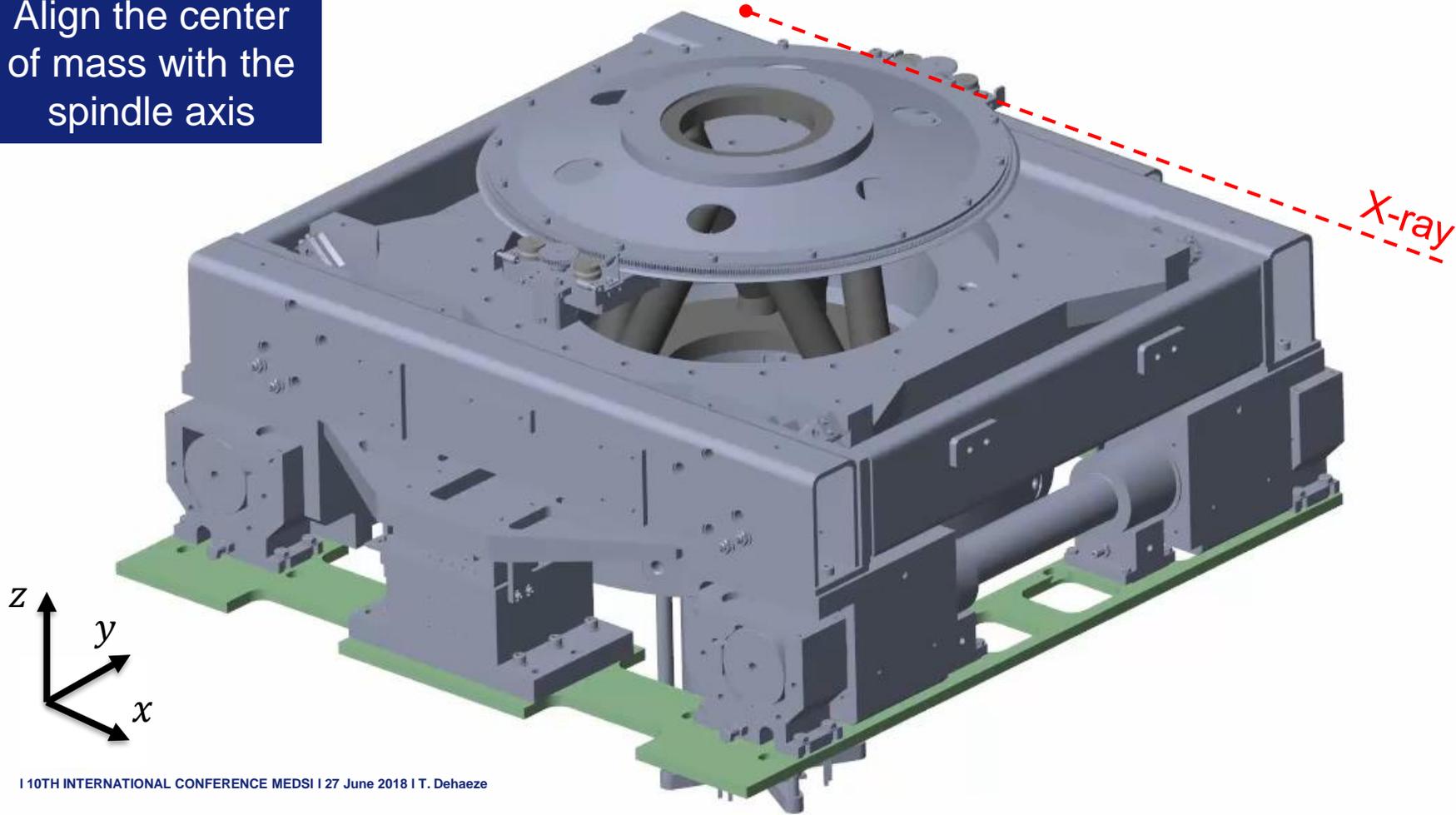
- Crystallographic alignment
- Selection of point of interest



- 6 Legs with:
 - One DC Motor
 - One absolute encoder

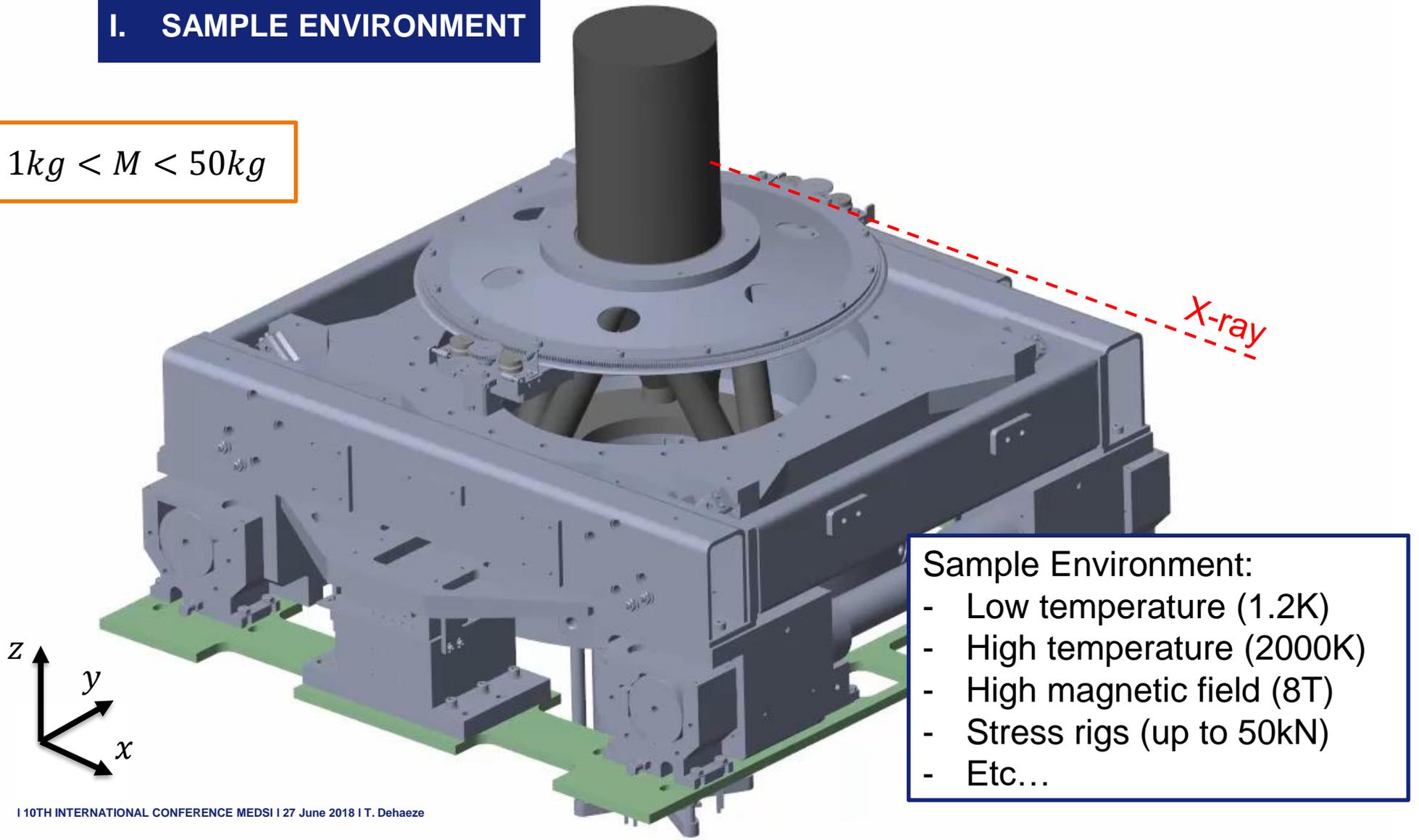
I. GRAVITY COMPENSATOR SYSTEM

Align the center of mass with the spindle axis



I. SAMPLE ENVIRONMENT

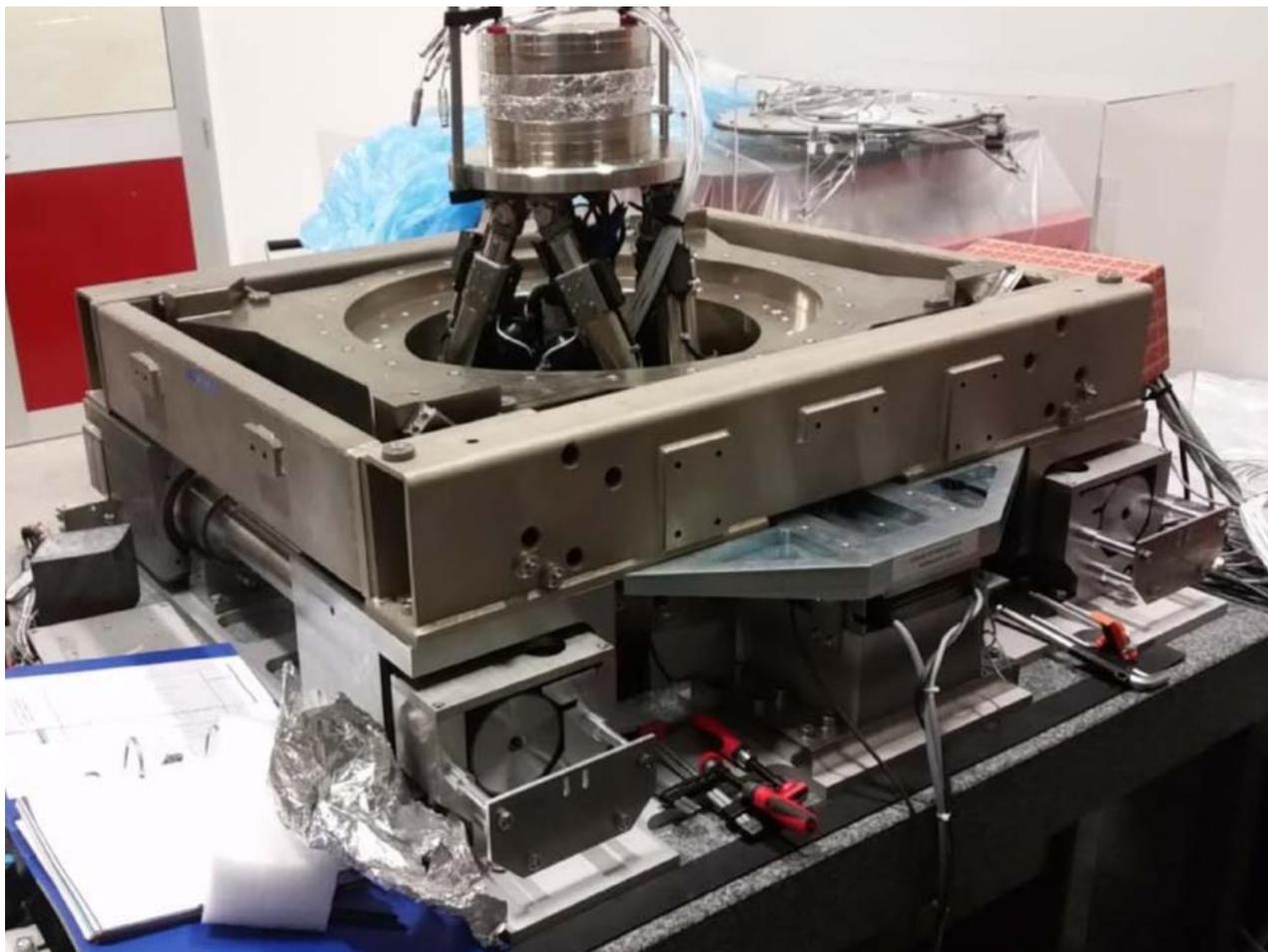
$$1\text{kg} < M < 50\text{kg}$$



Sample Environment:

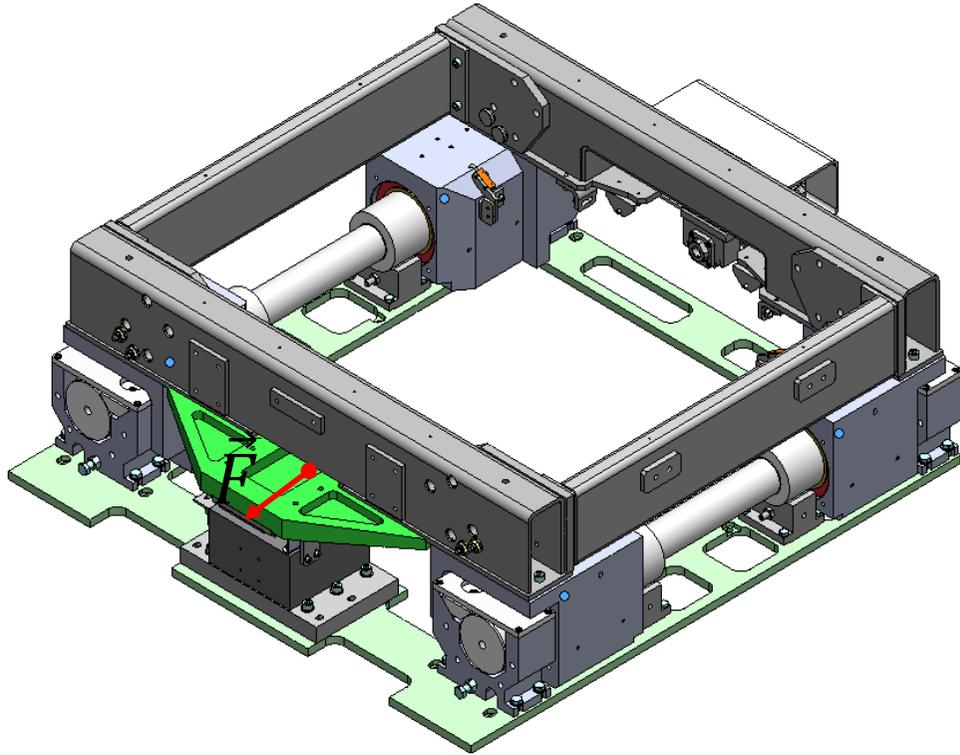
- Low temperature (1.2K)
- High temperature (2000K)
- High magnetic field (8T)
- Stress rigs (up to 50kN)
- Etc...

I. THE ID31 MICRO-STATION



Courtesy C. Clavel

II. SIMSCAPE MODEL – MULTIBODY MODEL



We need measurements to tune the model parameters

Why develop such model?

- Study the effect of perturbations
- Influence of M on the dynamics
- **Study the NASS concept**
- **Validation:** simulations of experiments

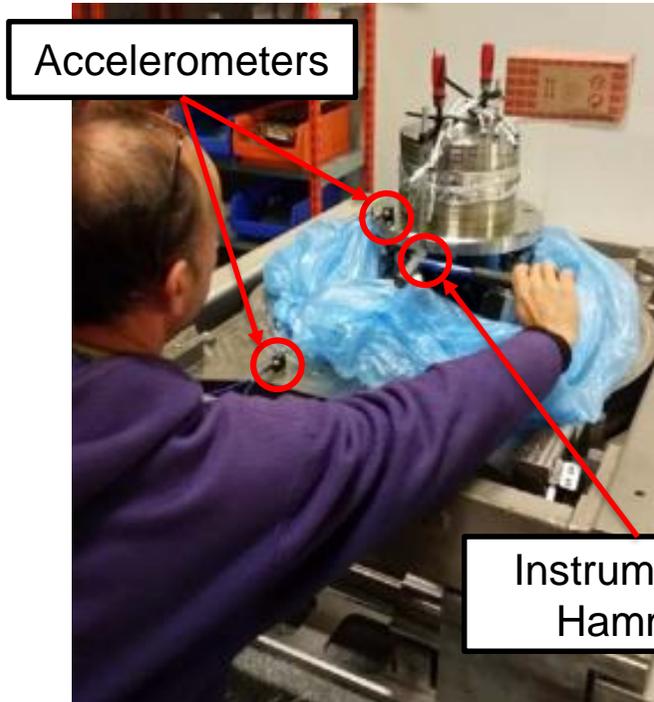
Need a model that:

- Represent the dynamics of the system
- Include sources of perturbations and noise

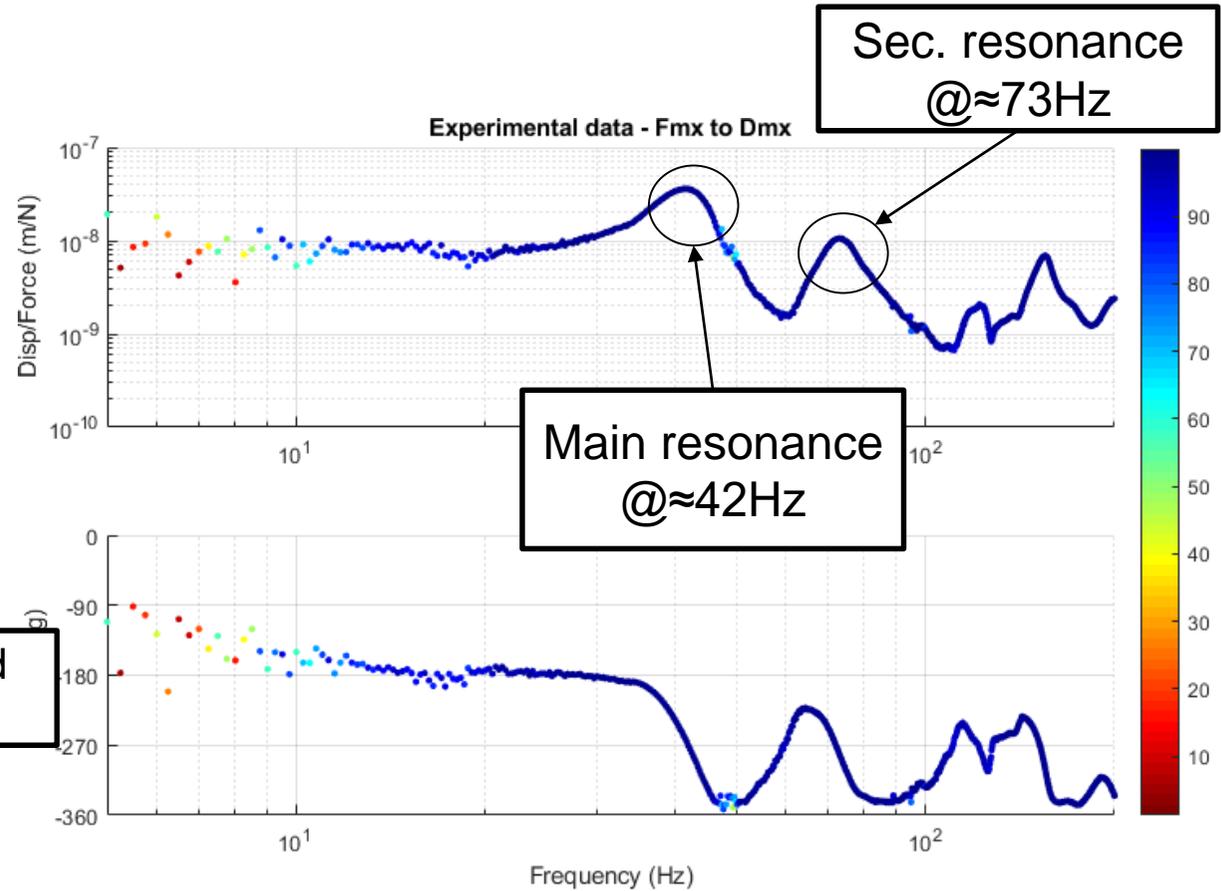
Simscape multibody model:

- Solid bodies connected by spring and dampers
- Includes actuator and sensor
- Ground motion, sensor noise, control noise, etc.

II. DYNAMICAL MEASUREMENTS OF THE MICRO-STATION

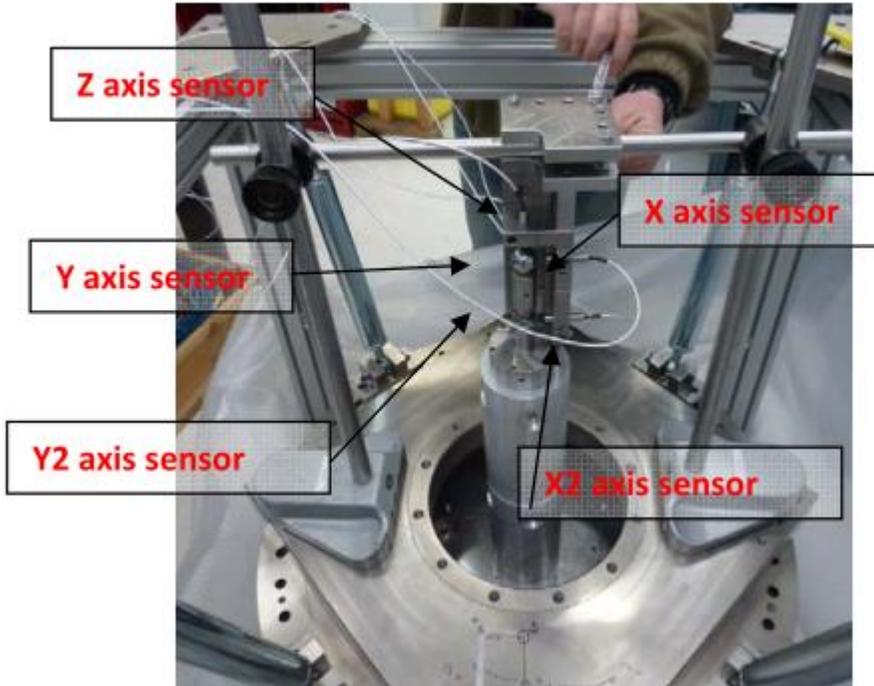


Courtesy M. Lesourd



II. CHARACTERIZATION OF EACH STAGE

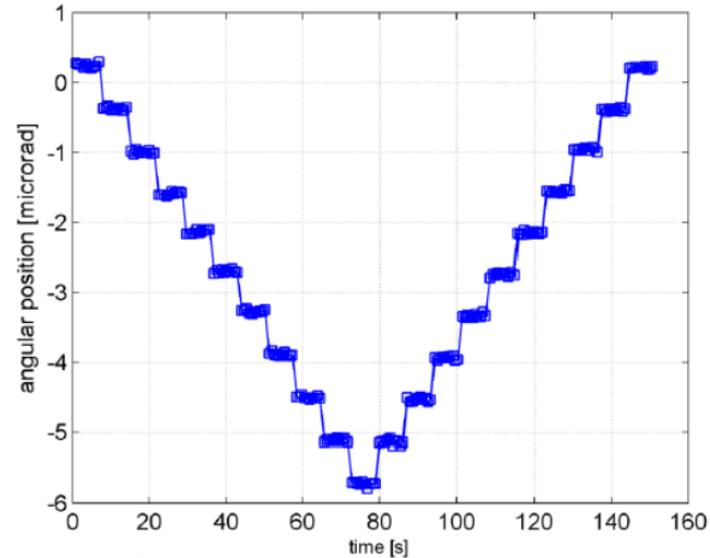
Measurements on the Spindle



Courtesy HP Van Der Kleij

Precision Engineering Laboratory (PEL)

MIM of the Spindle

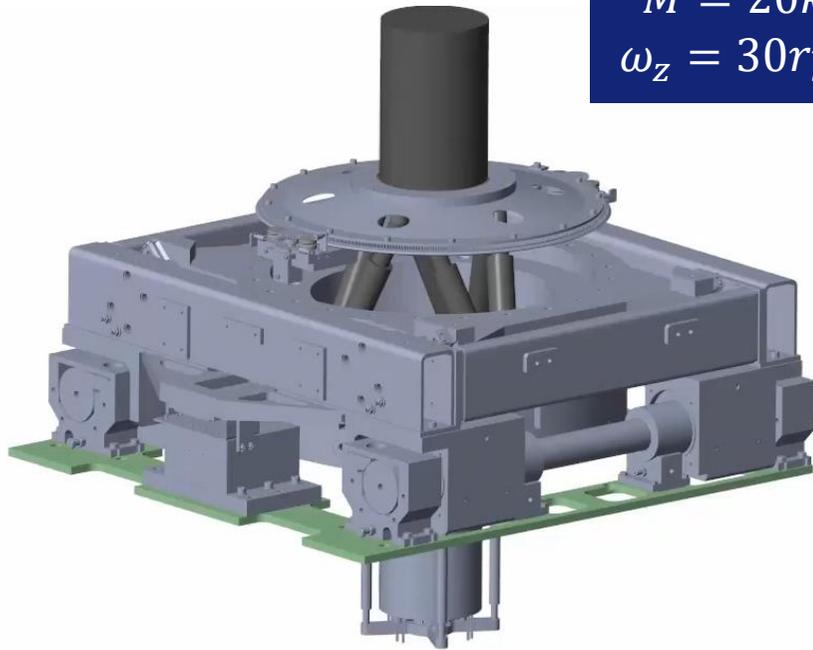


Characterization:

- Straightness / Flatness / ...
- Stiffness
- Resolution / MIM

Use to tune the model parameters

II. PRECISION - SIMULATION OF TOMOGRAPHY EXPERIMENT

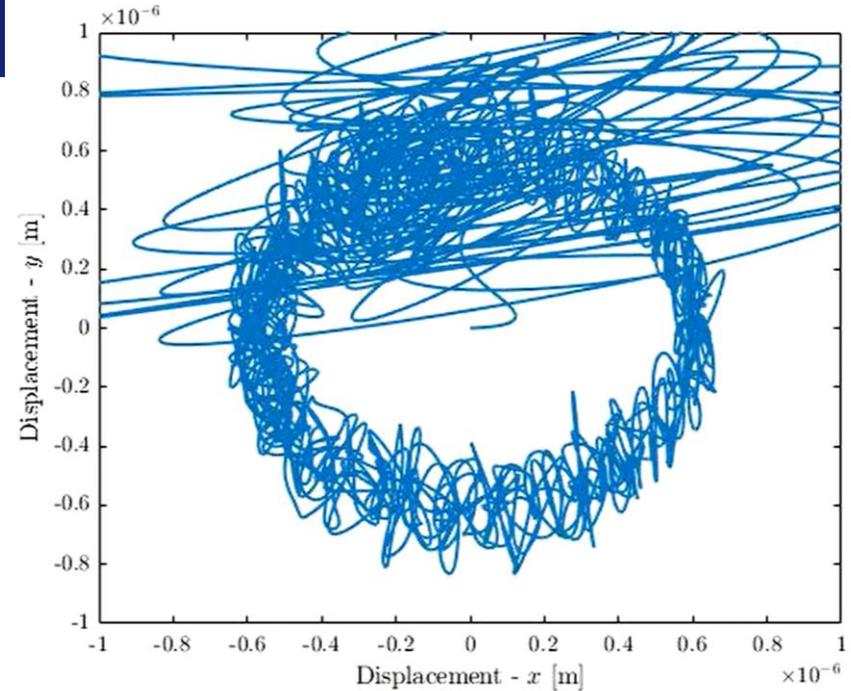


$$M = 20\text{kg}$$
$$\omega_z = 30\text{rpm}$$

$\approx \mu\text{m}$ precision

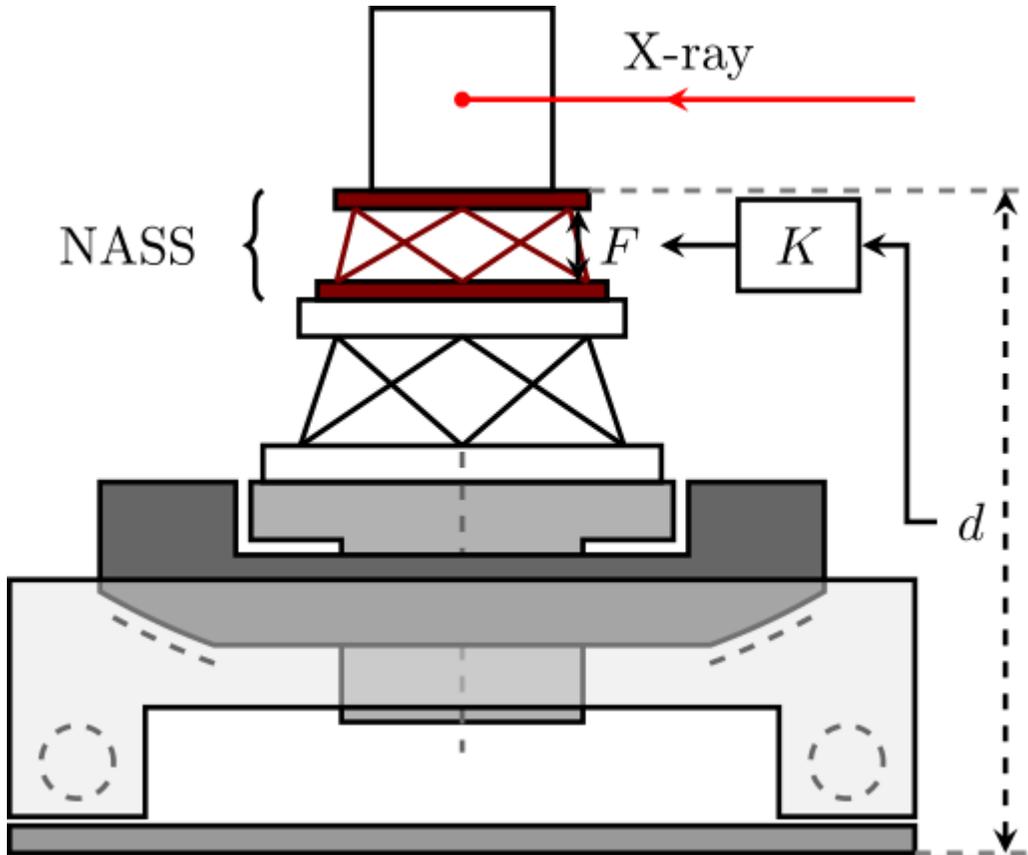
NASS

$\approx \text{nm}$ precision



X-Y Position of the sample

III. THE NANO ACTIVE STABILIZATION SYSTEM (NASS)



6DoF Short Stroke Hexapod

- Voice coil or piezo-stack actuators
- Rough specifications:

Motion	Stroke	Repetability
T_{xyz}	$\pm 10 \mu\text{m}$	10 nm
θ_{xyz}	$\pm 10 \mu\text{rad}$	1.7 μrad

6DoF Metrology System (Under Study)

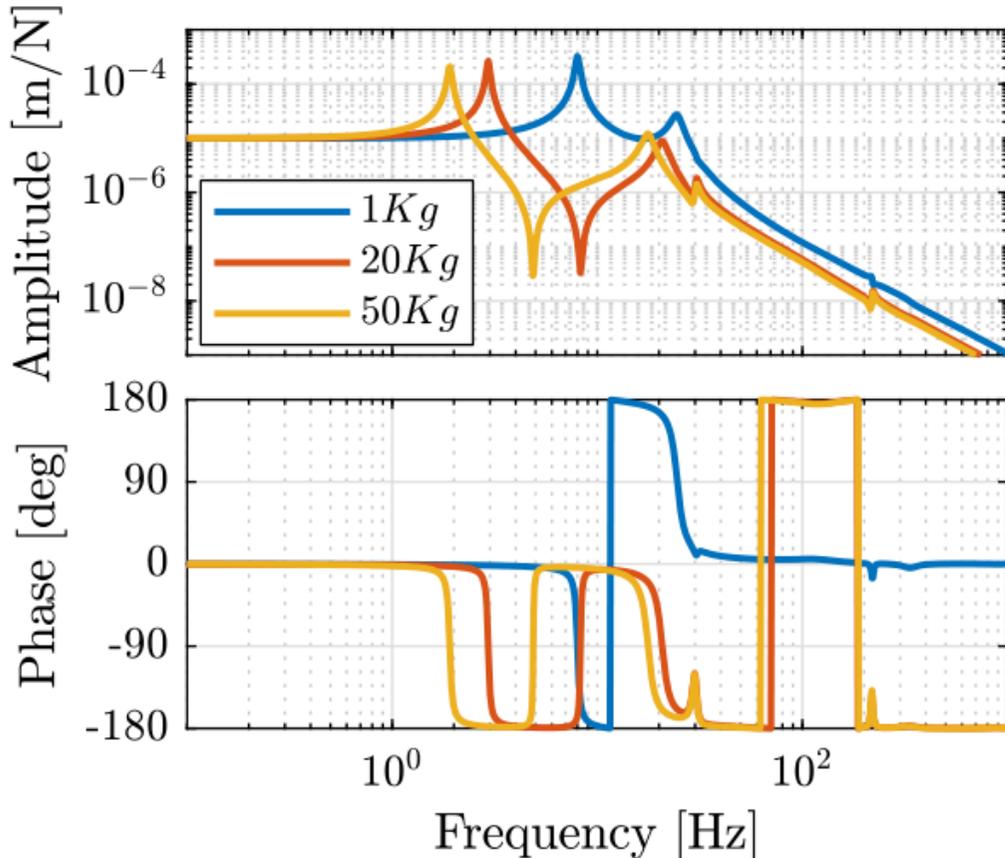
- Interferometric measurement
- Long term stability ($\approx 10\text{nm}$ for 8 hours)

MI PARTNERS
PARTNERS IN MECHATRONIC INNOVATION

Study this concept with the
multibody model

III. PLANT IDENTIFICATION

Force applied along x to a displacement along x

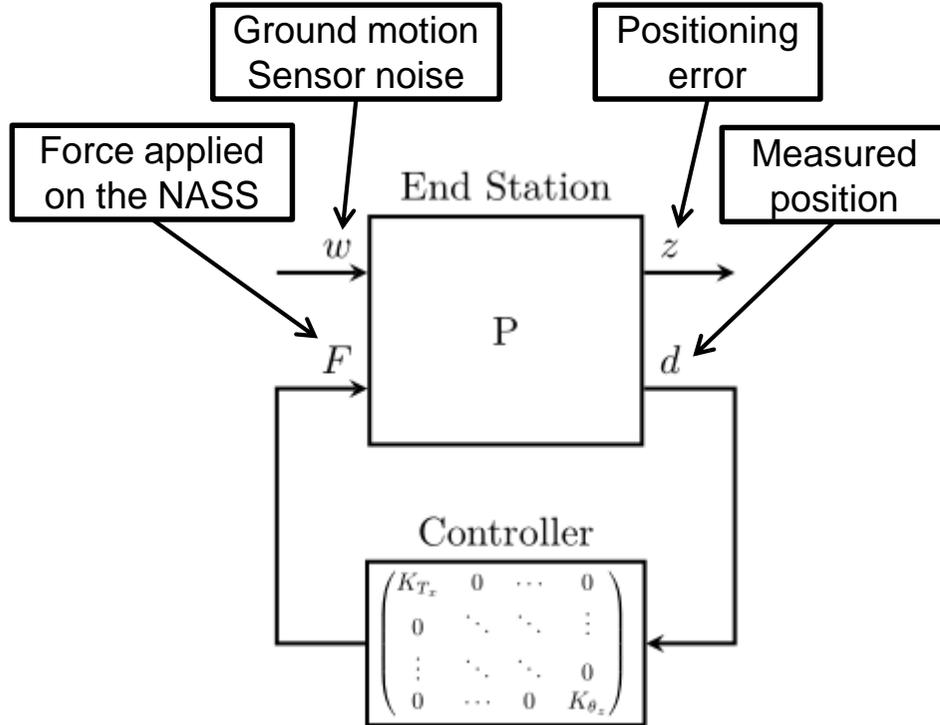


Need Robust control techniques

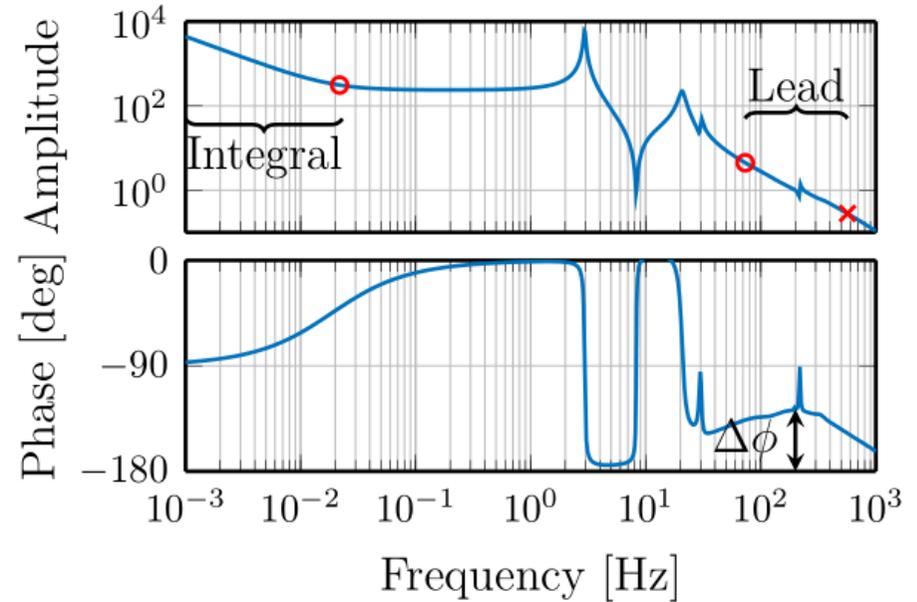
To determine the performances that we can obtain:

- $M = 20kg$
- $\omega_z = 30rpm$

III. CONTROL STRATEGY

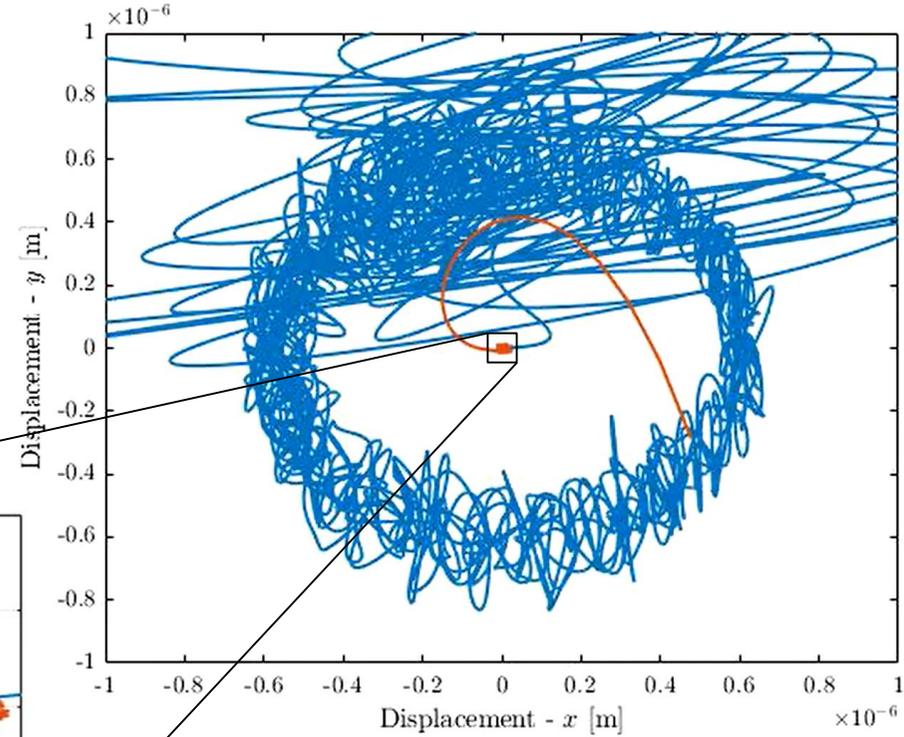
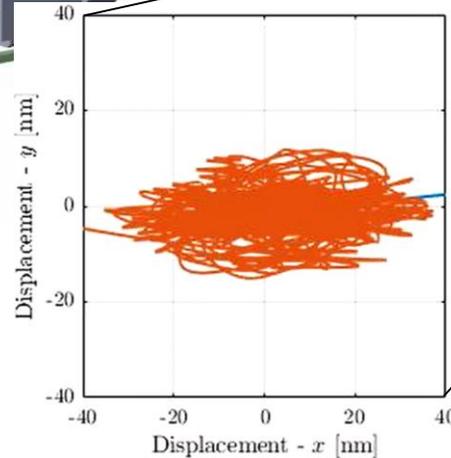
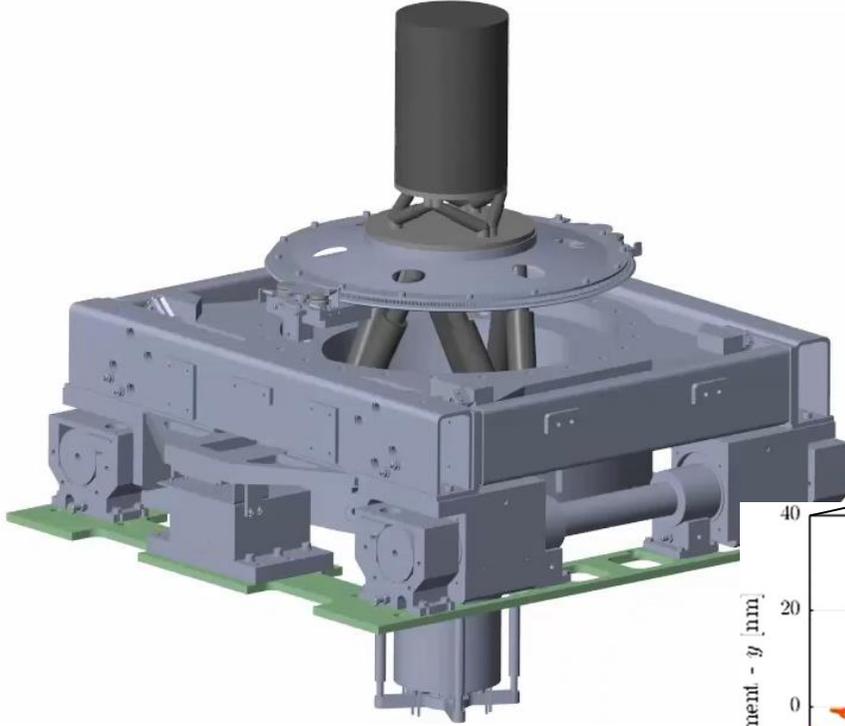


Start with diagonal controller



Loop gain for the x direction using a lead/lad compensator

III. SIMULATION OF TOMOGRAPHY EXPERIMENT



X-Y Position of the sample

From $\approx \mu\text{m}$ to $\approx \text{nm}$ precision

ID31 End-station:

- Versatile: various experiments/sample environment
- In order to obtain a nm precision, a **6DoF active stabilization stage** is proposed
- Even with a simple control architecture, the parasitic motions of the sample can be reduced down to $50nm$

The NASS could be applied for other positioning stages

To further improve the system:

- Advance control architectures: hybrid feedback/feedforward, HAC/LAC feedback control
- Robust control techniques: H_∞ control, μ -synthesis, etc.

Thank you for your attention!

Any Questions?



The European Synchrotron

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